

SOUTH PRODUCTION NOTES

Jan 8, 2016
7-3 Shift Notes

BASF EMPLOYEES

46 Last Recordable
101 Last Lost time

SAFETY Notes: Check the walkways for ice and treat with icemelt. Some slippery spots have been found around the site, especially near roof gutter downspouts. Sly scrubber water autofill is not working – top off manually as needed – WOW.

Title V Notes: Trimer – Trimer is on ORP. The Chem tank probe has been replaced. See your Group Leader if you have any questions.
CTO – is still in manual, continue to stay above 25% SP or it will kick out

#1 MED / D 0713:

Still having issues making batches. We are getting some undried material out of the dryer. Bodmann asked us to raise the temps 10 deg to 140. Material was still wet so the dryer was slowed down on midnights – continue to monitor. Do not increase the speed on the extruder to above 60 hz until IMC can correct the issue. Still need low level probe on miners installed, but is not needed for this product.

#1 RC / Clean for D 0713:

We are still getting a ton of fines, probably due to wet material coming off the dryer – work with engineers to address. The low strength in the first few batches was known and we are hoping to get better material with the current batches.
MUST FEED BAGS IN BATCH ORDER

#2 MED line / Styrene next:

Continue cleaning per the cleanup sheet.
Installed auger #28. Auger #13 is on the floor behind #2 extruder and can be used next when we need a change out about 100,000# into the run.

#2 RC/ Styrene next:

Continue cleaning per the cleanup sheet. Partial bag of Selexorb removed from bagoff station.

#3 MED line / AL 3945:

Continue making batches. Upped acid from 25 to 27 #'s.
Please keep a close eye on the ammonia and nitric additions.

#3 RC / AL-3945:

Continue feeding. No issues.

#4 RC / Cu-0226:

Holding for more material.

There is one bag of the next size material that has been repacked and is staged by #4 RC. Hold this bag until we start up the next run.

#5 RC / Catoxid:

Continue feeding.

#6 RC & Dryer / D 0765 then Cleaning:

Continue with cleanup sheet.

The suction gauge was recalibrated. It is currently reading .07. Keep an eye on the suction. The suction/syntron cutoff in the control room was changed to -.10 in order to compensate for the change.

West Pfaudler / D 4601

Done drying. We are holding so that we can run #1 Calciner. Engineering to let us know when to start back.

East Pfaudler/ Cleaning:

Pfaudler has been cleaned and lid has been put back on.

6 Tank: Tank empty

Valve fixed. There was a screen and band clamp in the valve.

7 Tank: D-0226 Solution

Pumped out the solution in this tank. We have 2 totes worth on the 2nd floor to be used in the next run.

National Dryer / D-5206.

Schirmer finished soda blasting. Hold for next product.

PK Blender / Catoxid

PK is leaking from the shower caps, need to T/S further. Holding until problem is resolved.

Use Cardboard sleeves for all bags. All bags are to be only filled $\frac{3}{4}$ full to prevent overfilling and spills. Please do not use water to seal caps or end seals. If we have issues with the blender leaking stop production and we will address the issues.

Dust collector can be blown down by switching the magnahelic gauge to 0 and then shutting off the blower when it starts to blow down.

DC gauge has been added to the Wonderware and has been moved over to near the weight tank. Gauge should be set at 3.5 and 4.25

Abbe Blender / D 5206:

HF tote has been closed up and Abbe lid was remove and vessel cleaned out. Cover plates over open hole in floor have been reinstalled.

Tower 3 / AI 5645:

Done with testing do not need to staff

Tower 6 / AI 5645:

Done with testing do not need to staff.

Repacking in screening room:

North Screener / DPT-0101:

Cleaning??

South Screener / DPT-0101:

Cleaning??

#2662 (west) Pill Machine /

Back together and holding.

#2664 (east) Pill Machine /

Back together and holding.

TK #2 / down:

Unloaded all cars for refractory repairs.

TK #4 / Cu 2508:

**Screener is functioning. Continue on.
Inspected loading method and operators should not be stabbing material to try to break up. They need to take shallower scoops and the material will scoop fine.**

Milling V 2046: N/A

Harrop Kiln / AI 3920:

Will need to get lit sometime this week.

Building 27 Belt Filter:

Last strike ran really slow, took most of the night. Continue making batches. Operator needs to call Pettry in the morning with an update.

**WOW for leaking vacuum pump.
Glycol pump was pulled and will be sent out to be repaired.**